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gus6
Dec 1

#33

RB T103140-101-3
Job Sheet 185871



Part No: RB T103140-101-3

Job Qty: 3 ea

Part Name: Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/6/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB T103140-101 Rev. A IPP Rev. A 18.05.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	
90	Start up Operation	2 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Machining-3	ac 18/11/08
100	Waterjet - Omax - B4B	2 pcs	11/30/18	11/30/18	0.00	1.00	Waterjet - Omax - B4B	N ac 18/11/08
110	QC 2	2 pcs	11/30/18	11/30/18	0.00	0.00	QC 2 - 1	N ac 18/11/08
120	Handfinish -7-1-BeadBlast-B4B	2 pcs	11/30/18	11/30/18	0.00	0.20	Handfinish - 7 - 1 - B4B	N BEB/8-11-08
130	Mori Seiki	2 pcs	11/30/18	11/30/18	0.00	0.50	MORI NV5000-1	DAS
140	QC	2 pcs	11/30/18	11/30/18	0.00	0.00	QC2 Machining-4	32 9-89 18-12-03
150	QC	2 pcs	11/30/18	11/30/18	0.00	0.00	QC8 Machining-4	Phy 18/12/10
210	Packaging	2 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1	WARB-08
220	QC21-SA	2 Ea	11/30/18	11/30/18	0.00	0.00	QC21	WARB-08 21 DEC 10 2008

Part Op 100 - 1-Cut blank, outside dimension finished size. 2-Deburr

Descriptions: 120 - 1- Remove scale

130 - 1-Machine as per folio FC476 FOLIO REV: AA DWG REV: A 2-Machine engrave as per DWG 3-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.625	Hot Rolled Steel Plate 0.625" thk	.7000 sf (.35 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.625	1	29	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

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Container No: S126060



Part: RB T103140-101-3

Job No: 185871

Serial No/Batch: S126060

Revision: A

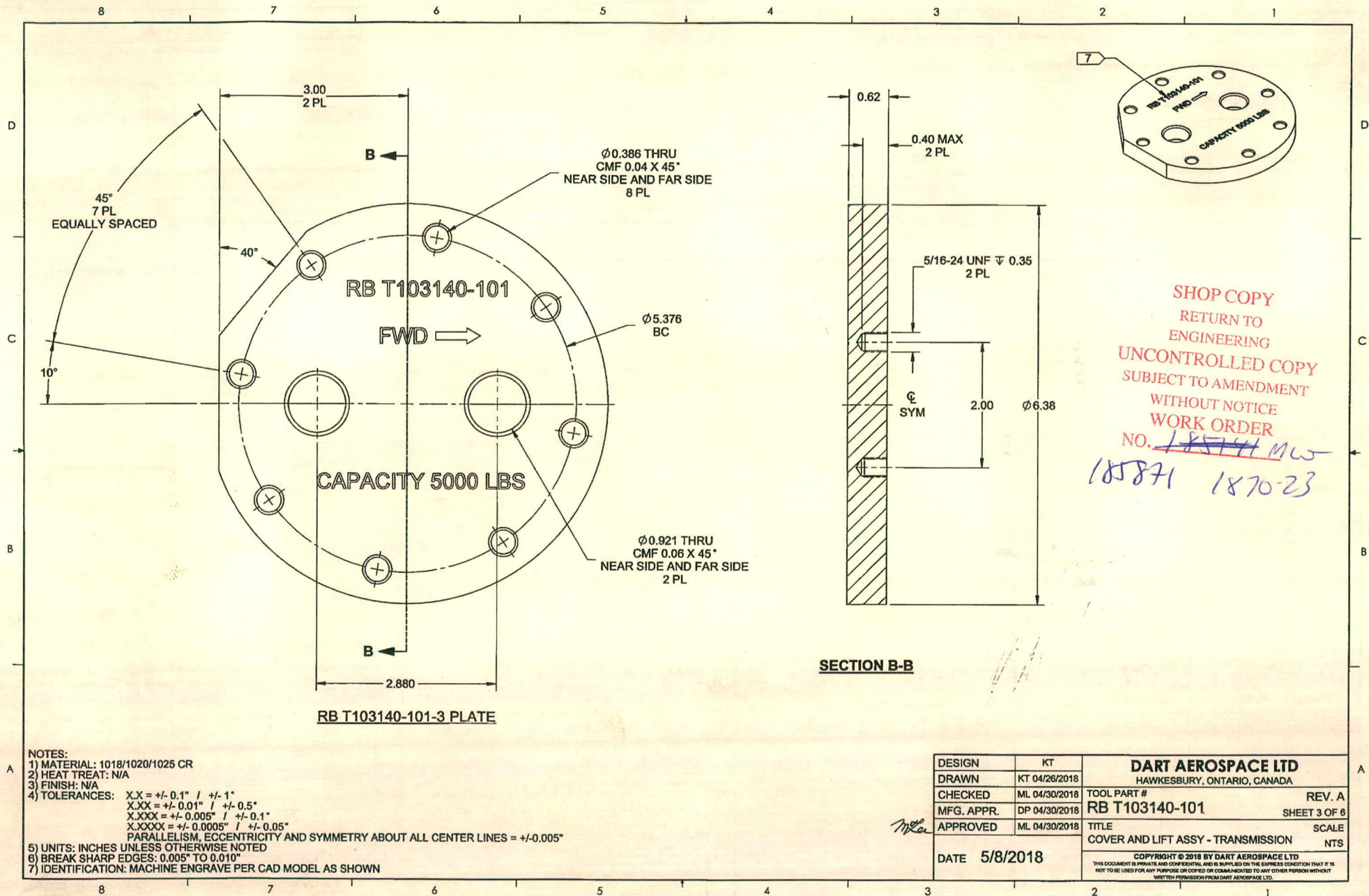
Inspector:

Exp Date:

Instructions:

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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/08/18



DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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